

# UHU SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

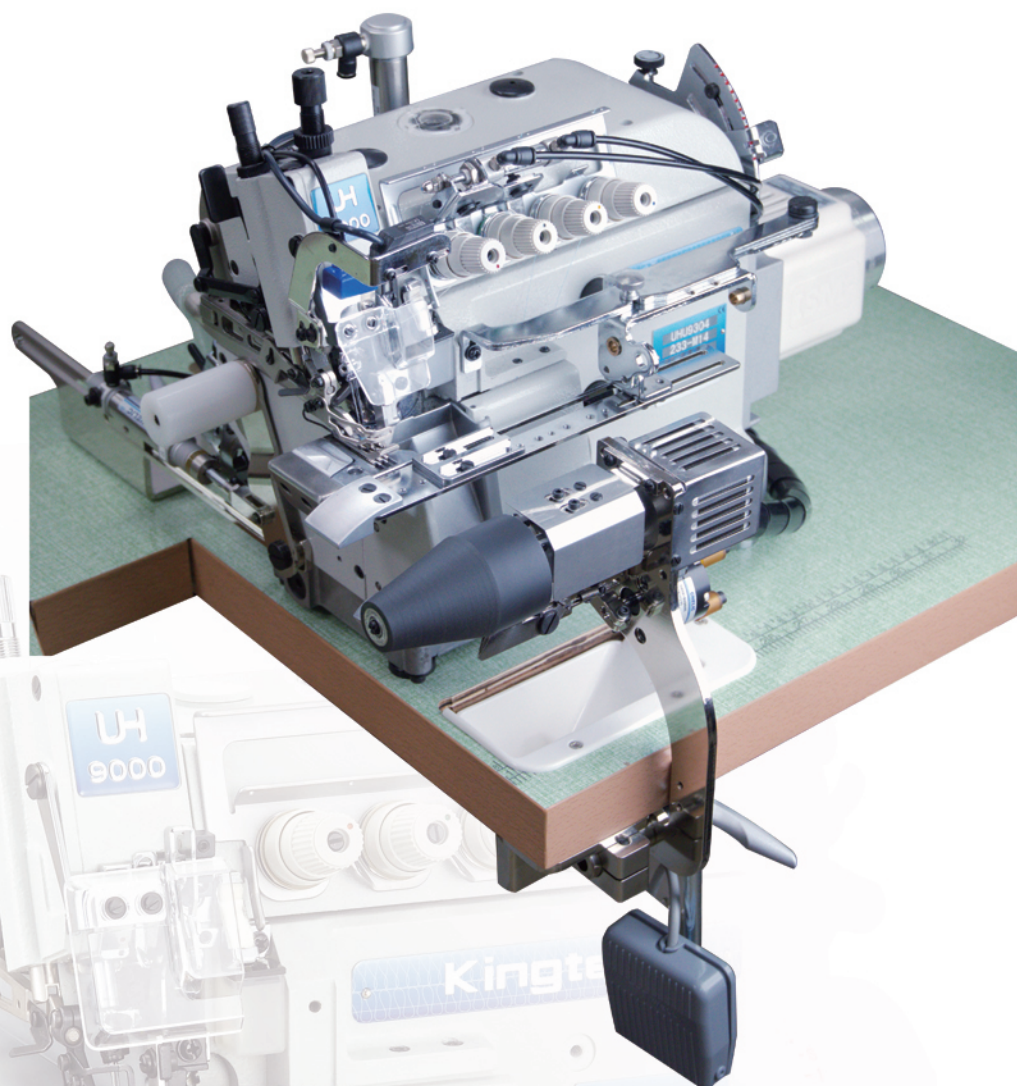
**MODEL**

**UHU9303**

**UHU9304**

**&**

**TR035**



**Semi-Auto T-shirt Crew Neck Attaching**

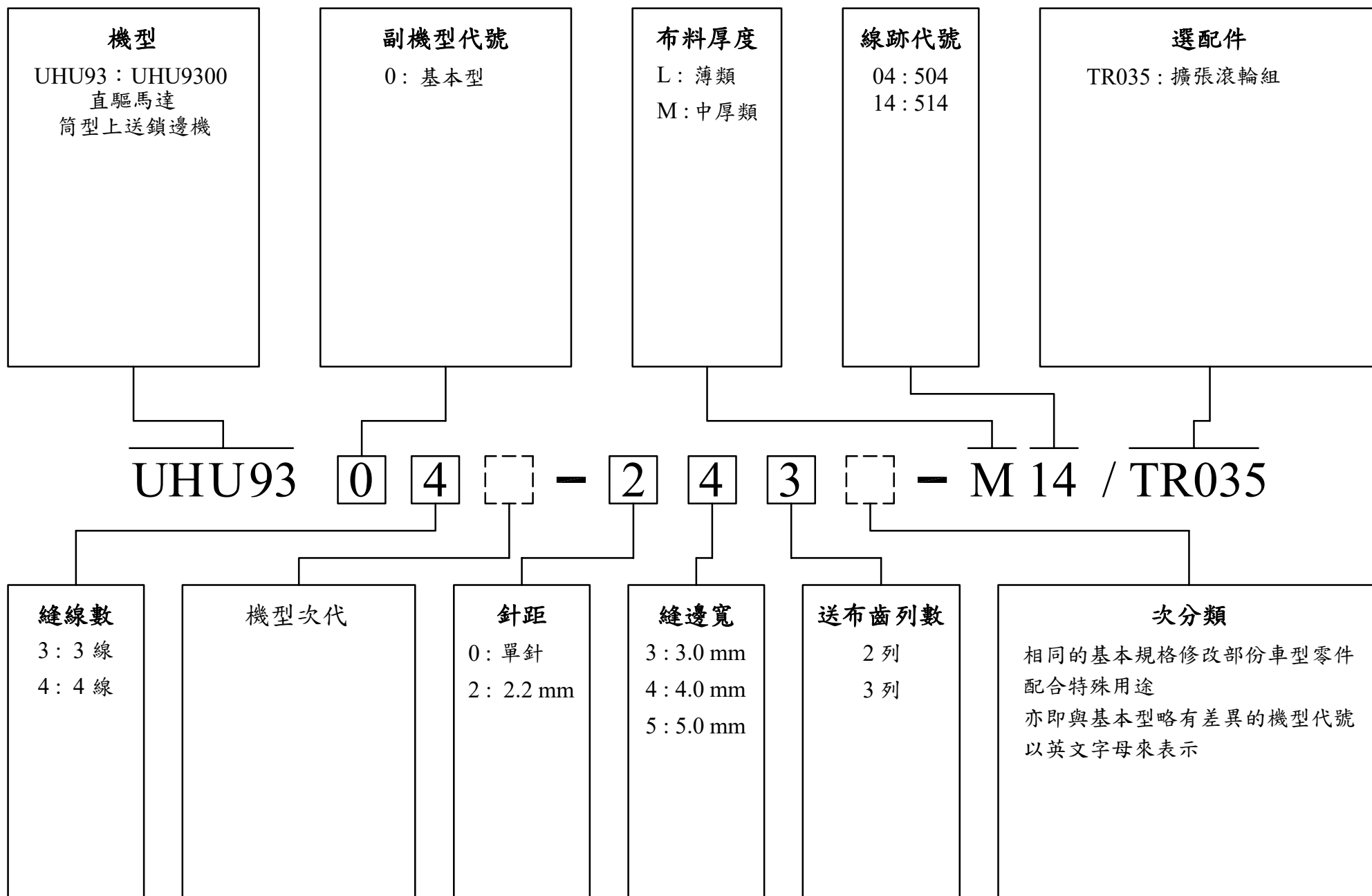
**Parts List**



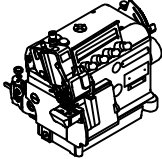
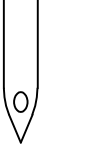
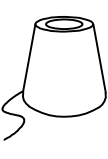
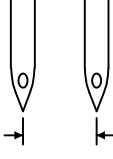
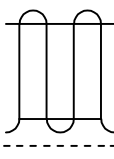
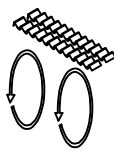
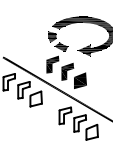
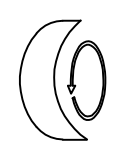
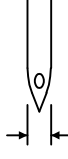
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD  
<http://www.kingtexsewing.com.tw>



# UHU9300編碼 UHU9300 Model code



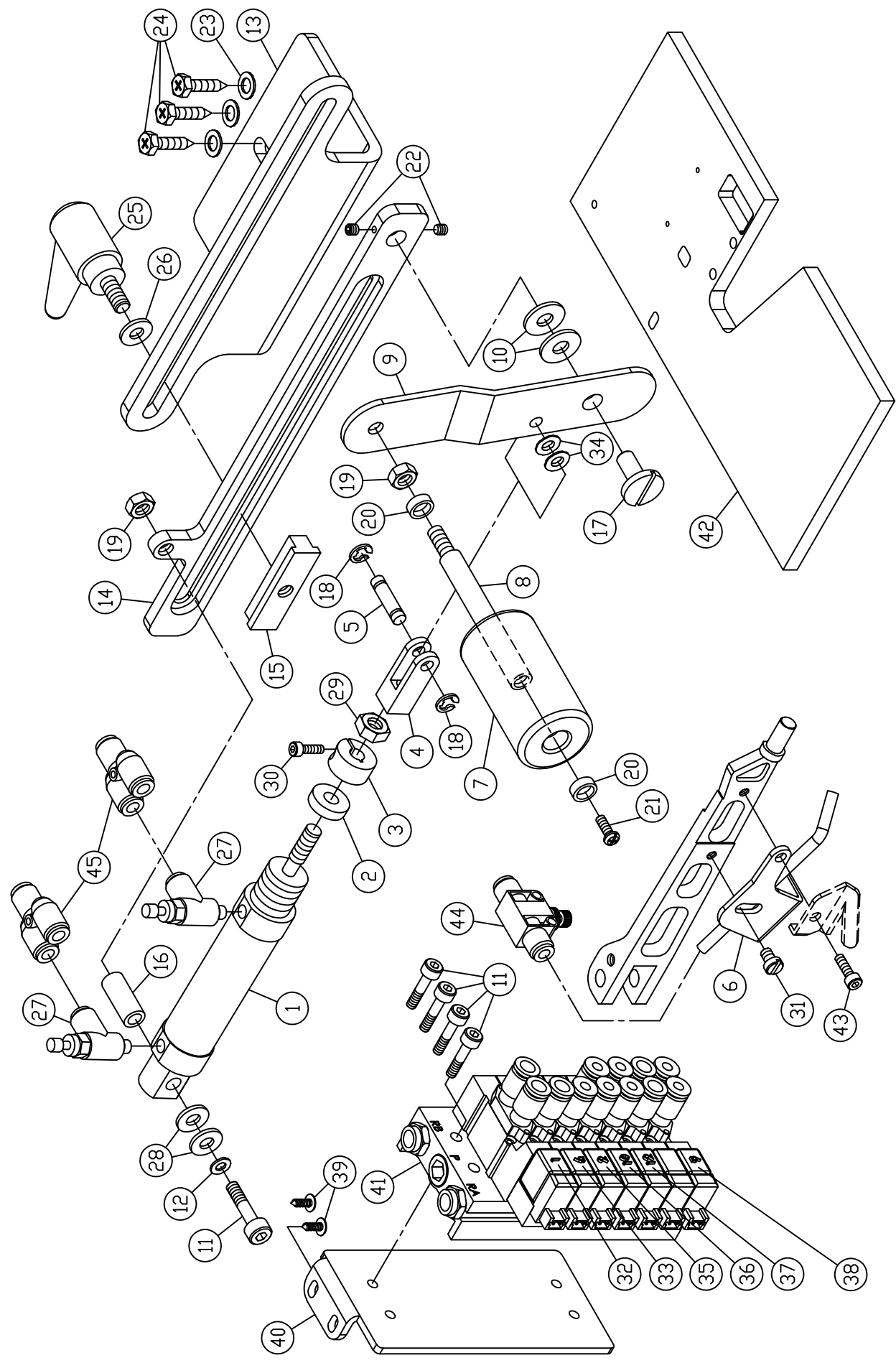
# UHU9300 系列機型規格表 UHU9300 SUBCLASS SPECIFICATIONS

|                                             |  |  |  |  |  | <br>m.m. |  |  |  |  |  |
|---------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 適用範圍<br>Application                         | 機型<br>Subclass<br>TR035                                                           | 縫針數<br>Number<br>Of<br>Needles                                                    | 縫線數<br>Number<br>Of<br>Threads                                                    | 針距<br>Needle<br>Distance<br>(mm)                                                   | 包邊寬<br>Overedge<br>Width<br>(mm)                                                    | 縫距<br>Stitch<br>Length<br>Max (mm)                                                          | 差動比<br>Diff.<br>Feed<br>Ratio                                                       | 上送差動比<br>Flat Bed Top<br>Feed Diff.<br>Feed Ratio                                   | 壓腳提昇<br>Presserfoot<br>Lift                                                         | 轉數<br>Max<br>Speed<br>(s.p.m)                                                       | 縫針<br>Needle<br>Size                                                                |
| 筒型上送鎖邊機<br>Cylinder Bed Top Feed<br>Machine | UHU9303-032-M04                                                                   | 1                                                                                 | 3                                                                                 | -                                                                                  | 3                                                                                   | 3.8                                                                                         | 0.8~1.8                                                                             | 0.9~1.8                                                                             | 6                                                                                   | 7000                                                                                | DC*27#11                                                                            |
|                                             | UHU9303-053-M04                                                                   | 1                                                                                 | 3                                                                                 | -                                                                                  | 5                                                                                   | 3.8                                                                                         | 0.8~1.8                                                                             | 0.9~1.8                                                                             | 6                                                                                   | 7000                                                                                | DC*27#11                                                                            |
| 筒型上送鎖邊機<br>Cylinder Bed Top Feed<br>Machine | UHU9304-233-M14                                                                   | 2                                                                                 | 4                                                                                 | 2.2                                                                                | 3   5                                                                               | 3.8                                                                                         | 0.8~1.8                                                                             | 0.9~1.8                                                                             | 8                                                                                   | 6500                                                                                | DC*27#11                                                                            |
|                                             | UHU9304-243-M14                                                                   | 2                                                                                 | 4                                                                                 | 2.2                                                                                | 4   6                                                                               | 3.8                                                                                         | 0.8~1.8                                                                             | 0.9~1.8                                                                             | 8                                                                                   | 6500                                                                                | DC*27#11                                                                            |
|                                             | UHU9304-253-M14                                                                   | 2                                                                                 | 4                                                                                 | 2.2                                                                                | 5   7                                                                               | 3.8                                                                                         | 0.8~1.8                                                                             | 0.9~1.8                                                                             | 8                                                                                   | 6500                                                                                | DC*27#11                                                                            |

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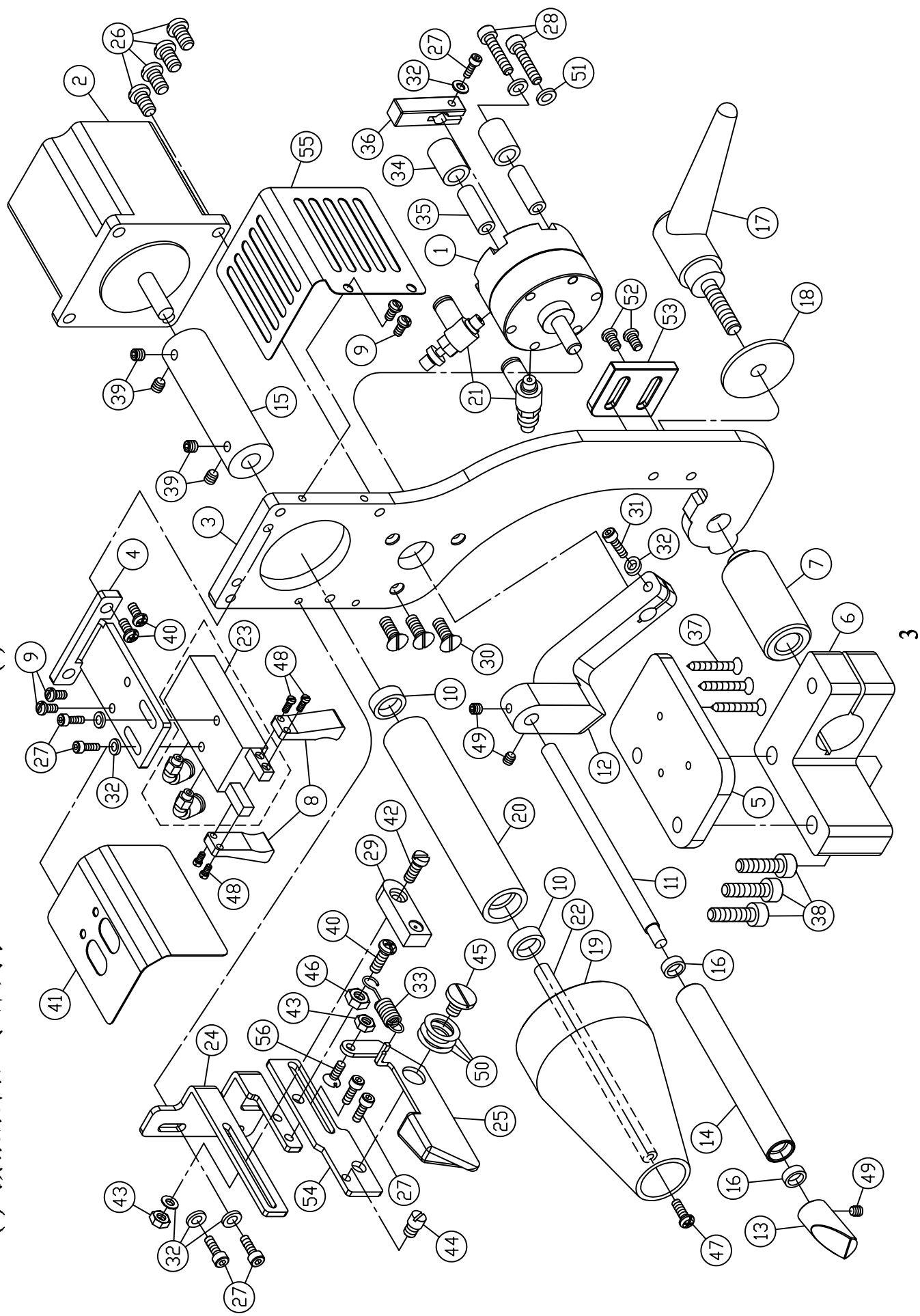
1. TR035(1) 擴張滾輪組零件列表 PARTS LIST FOR TR035(1) ROLLER SET



# 1. TR035(1) 擴張滾輪組零件列表 Parts List For TR035(1) Roller Set

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                     | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|-----------------------|-------------------|
| 1              | 4TR0350201        | 氣壓缸              | Air Cylinder          | 1                 |
| 2              | 4TR0350102        | 減震墊              | Stopper               | 1                 |
| 3              | 4TR0350103        | 定位塊              | Bracket               | 1                 |
| 4              | 4TR0350104        | 接頭               | Bracket               | 1                 |
| 5              | 4TR0350105        | 銷                | Stud                  | 1                 |
| 6              | 4TR0350106        | 吹氣管              | Blow Tube             | 1                 |
| 7              | 4TR0350107        | 滾輪               | Roller                | 1                 |
| 8              | 4TR0350108        | 軸                | Shaft                 | 1                 |
| 9              | 4TR0350109        | 支架               | Holder Bracket        | 1                 |
| 10             | 4TR0350110        | 墊圈               | Washer                | 2                 |
| 11             | 8MM04282507B      | 螺絲(FT07-19)      | Screw                 | 1                 |
| 12             | 90PW040           | 墊圈               | Washer                | 1                 |
| 13             | 4TR0350113        | 支架               | Holder Bracket        | 1                 |
| 14             | 4TR0350114        | 支架               | Holder Bracket        | 1                 |
| 15             | 4TR0350115        | 支架               | Holder Bracket        | 1                 |
| 16             | 240013033         | 套筒               | Collar                | 1                 |
| 17             | 4TR0350117        | 連結銷              | Pin                   | 1                 |
| 18             | 90ER030           | E形扣環             | E-Ring                | 2                 |
| 19             | 8MA04280307A      | 螺帽(CT-0238)      | Nut                   | 2                 |
| 20             | 90BB061003        | 滾珠軸承             | Ball Bearing          | 2                 |
| 21             | 8SC36401007D      | 螺絲(SH-0125)      | Screw                 | 1                 |
| 22             | 8MN03200400A      | 螺絲(UH-0125)      | Screw                 | 2                 |
| 23             | 2200000910        | 墊圈               | Washer                | 3                 |
| 24             | 8WK45002900C      | 木螺絲(CL45-0408)   | Wood Screw            | 3                 |
| 25             | 4TR0350217        | 固定板手             | Lock Lever            | 1                 |
| 26             | 2100000323        | 墊圈               | Washer                | 1                 |
| 27             | 90QC0004          | 調速接頭             | Speed Controller      | 2                 |
| 28             | 90PW060           | 墊圈               | Washer                | 2                 |
| 29             | 8MA06400510A      | 螺帽(CT-0533)      | Nut                   | 1                 |
| 30             | 8MM03200806A      | 螺絲(C96-1239)     | Screw                 | 2                 |
| 31             | 8MB03200406A      | 螺絲(UH-0131)      | Screw                 | 1                 |
| 32             | 4BL1240510        | 貼紙(1)            | Numbered Label        | 1                 |
| 33             | 4BL1240604        | 貼紙(6)            | Numbered Label        | 1                 |
| 34             | 90PW050           | 墊圈               | Washer                | 2                 |
| 35             | 4SS0510126        | 貼紙(2)            | Numbered Label        | 1                 |
| 36             | 4BL1240514        | 貼紙(10)           | Numbered Label        | 1                 |
| 37             | 4BL1240312        | 貼紙(12)           | Numbered Label        | 1                 |
| 38             | 4BL1240209        | 貼紙(9)            | Numbered Label        | 1                 |
| 39             | 8WD45001900A      | 螺絲(AL013-15)     | Screw                 | 2                 |
| 40             | 4TR0350140        | 支架               | Holder Bracket        | 1                 |
| 41             | 90SV0105          | 電磁閥              | Electrical Contorller | 1                 |
| 42             | 66814-17          | 車板               | Table                 | 1                 |
| 43             | 8MM03200606A      | 螺絲(C13-0416))    | Screw                 | 1                 |
| 44             | 4WPC000114        | 節流閥              | Speed Controller      | 1                 |
| 45             | 4UT12A0313        | Y型三通接頭           | Y Connector           | 2                 |

## 2. TR035(2) 擴張滾輪組零件列表 PARTS LIST FOR TR035(2) ROLLER SET

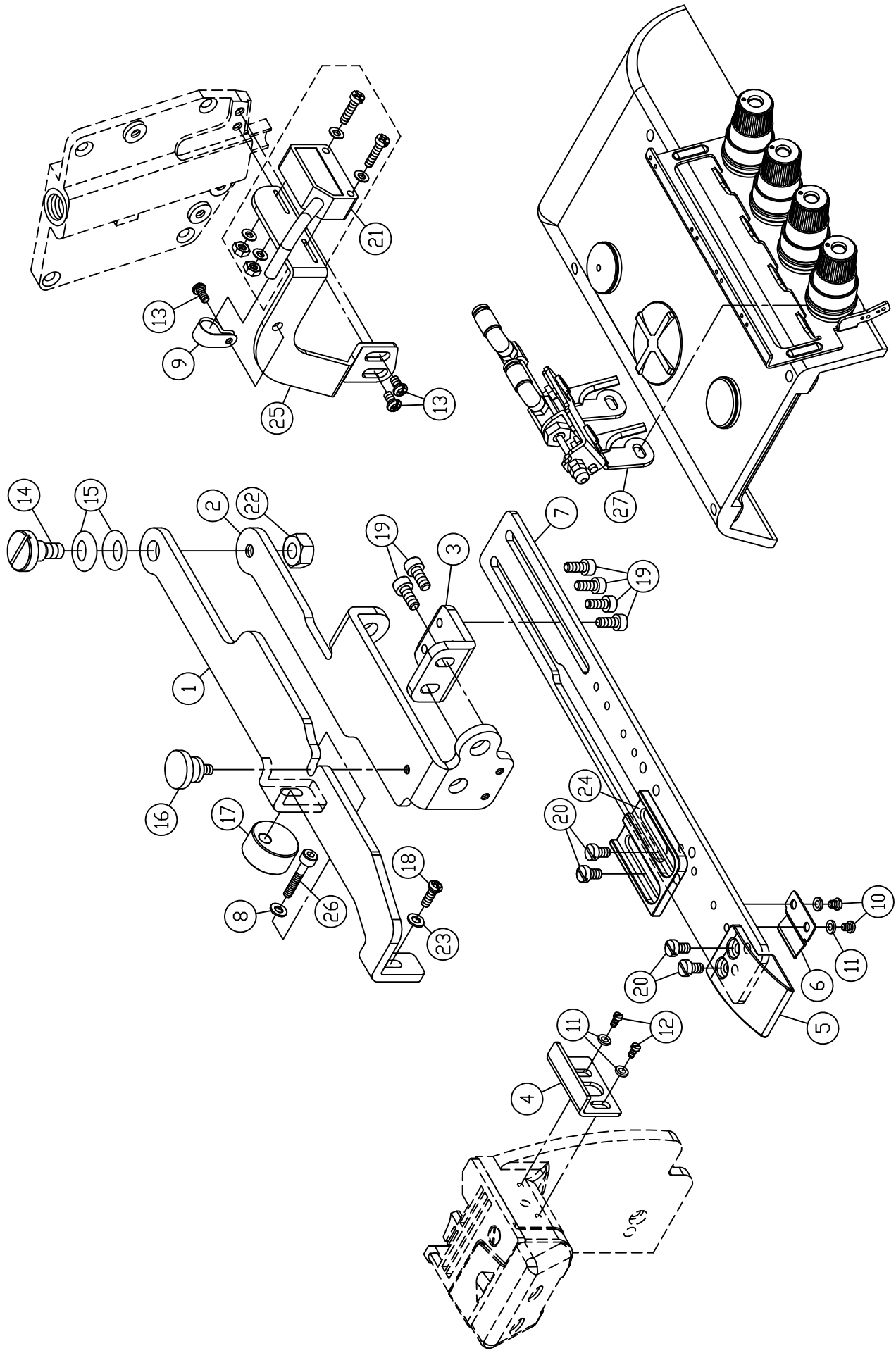




## 2. TR035(2) 擴張滾輪組零件列表 Parts List For TR035(2) Roller Set

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|------------------|-------------------|
| 1              | 4TR0350111        | 氣壓缸              | Air Cylinder     | 1                 |
| 2              | 4TR0350202        | 步進馬達             | Motor            | 1                 |
| 3              | 4TR0350203        | 支架               | Holder Bracket   | 1                 |
| 4              | 4TR0350204        | 支架               | Holder Bracket   | 1                 |
| 5              | 4TR0350205        | 定位塊              | Bracket          | 1                 |
| 6              | 4TR0350206        | 支架               | Holder Bracket   | 1                 |
| 7              | 4TR0350207        | 軸                | Shaft            | 1                 |
| 8              | 4TR0350208        | 定位塊              | Bracket          | 2                 |
| 9              | 8MB03200306A      | 螺絲(UTB-0436)     | Screw            | 4                 |
| 10             | 90NB061012        | 單向滾針軸承           | Roller Bearing   | 2                 |
| 11             | 4TR0350211        | 軸                | Shaft            | 1                 |
| 12             | 4TR0350212        | 支架               | Holder Bracket   | 1                 |
| 13             | 4TR0350213        | 定位塊              | Bracket          | 1                 |
| 14             | 4TR0350214        | 滾輪               | Roller           | 1                 |
| 15             | 4TR0350215        | 軸                | Shaft            | 1                 |
| 16             | 90BB050803        | 滾珠軸承             | Ball Bearing     | 2                 |
| 17             | 4TR03A0112        | 固定板手             | Lock Lever       | 1                 |
| 18             | 4TR03A0116        | 墊圈               | Washer           | 1                 |
| 19             | 4TR0350219        | 拖輪               | Roller           | 1                 |
| 20             | 4TR0350220        | 套筒               | Collar           | 1                 |
| 21             | 90QC0004          | 調速接頭             | Speed Controller | 2                 |
| 22             | 4TR0350222        | 軸                | Shaft            | 1                 |
| 23             | 4TR0350223        | 氣壓缸              | Air Cylinder     | 1                 |
| 24             | 4TR0350224        | 固定座              | Bracket          | 1                 |
| 25             | 4TR0350225        | 擺動臂              | Arm              | 1                 |
| 26             | 8MB05321008K      | 螺絲(CT-0233)      | Screw            | 4                 |
| 27             | 8MM03200806A      | 螺絲(C96-1239)     | Screw            | 5                 |
| 28             | 8MM04284007B      | 螺絲(CT-1310)      | Screw            | 2                 |
| 29             | 4TR0350229        | 近接開關             | Photo sensor     | 1                 |
| 30             | 8MF04280807C      | 螺絲(UH-0732)      | Screw            | 3                 |
| 31             | 8MM03201606A      | 螺絲(MT-1130)      | Screw            | 1                 |
| 32             | 90PW030           | 墊圈               | Washer           | 7                 |
| 33             | 4TR0350233        | 拉伸彈簧             | Spring           | 1                 |
| 34             | 4TR0350234        | 減震墊              | Stopper          | 2                 |
| 35             | 4TR0350235        | 套筒               | Collar           | 2                 |
| 36             | 4TR0350236        | 定位塊              | Bracket          | 1                 |
| 37             | 8WE37002400A      | 木螺絲(CL45-0427)   | Wood Screw       | 3                 |
| 38             | 8MM06402510A      | 螺絲(UH-0712)      | Screw            | 3                 |
| 39             | 8MN04280400A      | 螺絲(CT-0229)      | Screw            | 4                 |
| 40             | 8MC04280807D      | 螺絲(CT-0130)      | Screw            | 3                 |
| 41             | 4TR0350241        | 護罩               | Cover            | 1                 |
| 42             | 8MB03201006A      | 螺絲(CT-1204)      | Screw            | 1                 |
| 43             | 8MA03200306A      | 螺帽(FTB-0111)     | Nut              | 2                 |
| 44             | 8MB03200604A      | 螺絲(UH-0610)      | Screw            | 1                 |
| 45             | 4BL0530107        | 樞銷螺樁             | Stud             | 1                 |
| 46             | 8MA04280307A      | 螺帽(CT-0238)      | Nut              | 1                 |
| 47             | 8SC36401007D      | 螺絲(SH-0125)      | Screw            | 1                 |
| 48             | 8MB02160705X      | 螺絲(UT12A-0131)   | Screw            | 4                 |
| 49             | 8MN03200300A      | 螺絲(CT-0115)      | Screw            | 3                 |
| 50             | 4UTB010459        | 墊圈               | Washer           | 3                 |
| 51             | 90PW040           | 墊圈               | Washer           | 2                 |
| 52             | 8MB04280607D      | 螺絲(SS033-0112)   | Screw            | 2                 |
| 53             | 4TR0350253        | 導模               | Edge Guide       | 1                 |
| 54             | 4TR0350254        | 支架               | Holder Bracket   | 1                 |
| 55             | 4TR0350255        | 護罩               | Cover            | 1                 |
| 56             | 8ME03200706A      | 螺絲(S03-38)       | Screw            | 1                 |

3. TR035(3) 導模裝置零件列表 PARTS LIST FOR FOLDER DEVICE



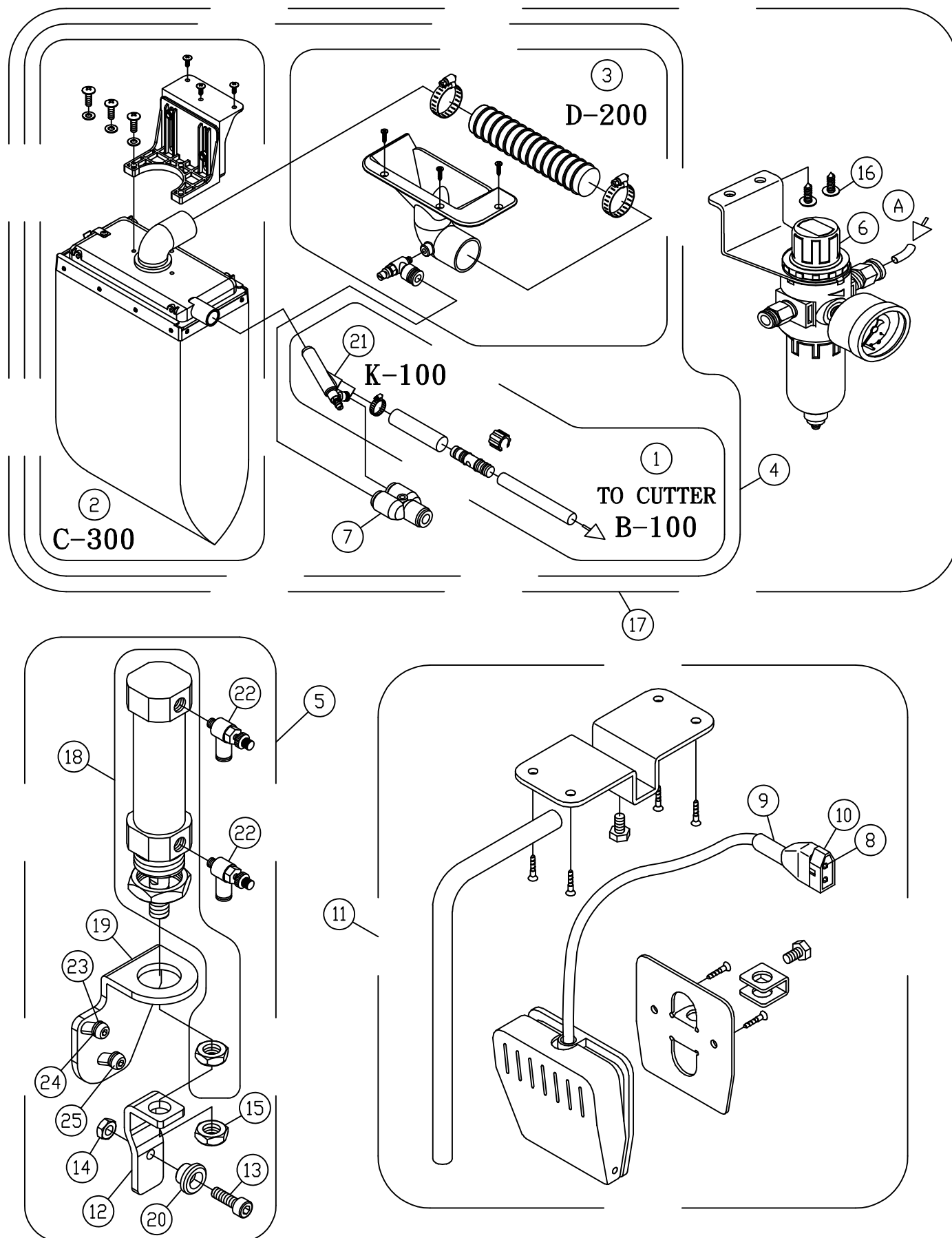
### 3. TR035(3) 導模裝置零件列表 Parts List For Folder Device

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                  | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|--------------------|-------------------|
| 1              | 4TR0200101        | 支架               | Bracket            | 1                 |
| 2              | 4TR0200102        | 支架               | Bracket            | 1                 |
| 3              | 4TR0200105        | 支架               | Bracket            | 1                 |
| 4              | 4TR0350301        | 固定座              | Bracket            | 1                 |
| 5              | 4TR0350302        | 導模               | Folder             | 1                 |
| 6              | 2800000207        | 夾簧               | Spring             | 1                 |
| 7              | 4TR0350305        | 支架               | Bracket            | 1                 |
| 8              | 2100000526        | 墊圈               | Washer             | 1                 |
| 9              | 4PFE040103        | 管夾               | Holder             | 1                 |
| 10             | 8MB03200406A      | 螺絲(UH-0131)      | Screw              | 2                 |
| 11             | 90PW030           | 墊圈               | Washer             | 4                 |
| 12             | 8MB03200506K      | 螺絲(CT-0525)      | Screw              | 2                 |
| 13             | 8MC04280607D      | 螺絲(UH-0127)      | Screw              | 3                 |
| 14             | 8MB06401616G      | 螺絲(TR020-0123)   | Screw              | 1                 |
| 15             | 4CP0010104        | 皿型墊圈             | Washer             | 2                 |
| 16             | 2207111701        | 螺樁               | Stud               | 1                 |
| 17             | 4TR0200130        | 套筒               | Collar             | 1                 |
| 18             | 8MC04281207D      | 螺絲(CT-0102)      | Screw              | 1                 |
| 19             | 8MM04280807A      | 螺絲(MT-0124)      | Screw              | 6                 |
| 20             | 8MB04280607D      | 螺絲(SS033-0112)   | Screw              | 4                 |
| 21             | 4SE0120101        | 電眼               | Photo sensor       | 1                 |
| 22             | 8MA06400612A      | 螺帽(SH-0242)      | Nut                | 1                 |
| 23             | 90PW040           | 墊圈               | Washer             | 1                 |
| 24             | 4TR0350309        | 導模               | Edge Guide         | 1                 |
| 25             | 4TR0350310        | 支架               | Bracket            | 1                 |
| 26             | 8MM05322509A      | 螺絲(TR025-0145)   | Screw              | 1                 |
| 27             | 4TR0350313        | 鬆線組              | Thread Guide Plate | 1                 |

#### 4. TR035(4) 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

CHAIN & WASTE REMOVAL CYLINDER FOR PRESSER FOOT ASSEMBLY



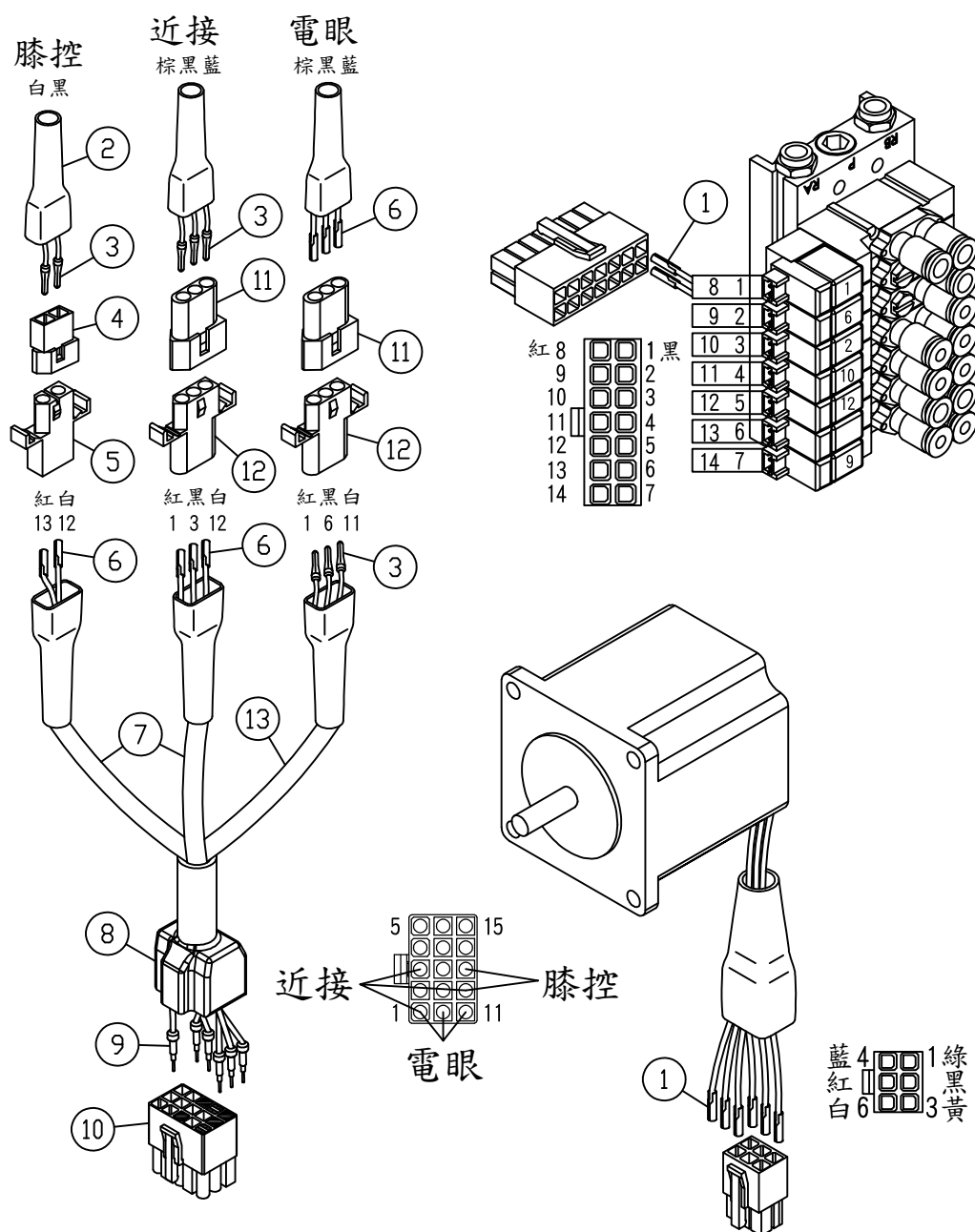
#### 4. TR035(4) 真空吸風切線線屑集塵組

廢布收集組&三方位空氣/氣缸抬壓腳

#### Chain & Waste Removal Cylinder For Presser Foot Assembly

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description                                                                    | 稱                                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|-------------------------------------------------------------------------------------|-----------------------------------------|-------------------|
| 1              | B-100             | 真空送氣組                                                                               | Vacuun Chain Removal                    | 1                 |
| 2              | C-300             | 廢布&線頭收集組(布袋)                                                                        | Waste & Lint Gather System (Fabric Bag) | 1                 |
| 3              | D-200             | 吸線屑&吸布屑主座                                                                           | Waste & Lint Remover Funnel             | 1                 |
| 4              | CV28B-1           | 真空吸風切線線屑集塵組&廢布收集組<br>Chain & Waste Removal Assembly                                 |                                         | 1                 |
| 5              | 4CV0580108        | 抬壓腳用-氣缸組                                                                            | Air Cylinder For Presser Foot Assembly  | 1                 |
| 6              | 4CV0060126        | 調壓閥組(含公、母接頭)                                                                        | Filter/Regulator                        | 1                 |
| 7              | 4TC012016         | Y型三通接頭                                                                              | Y Connector                             | 1                 |
| 8              | 4PFE040108        | 2P公端子                                                                               | Power Cord                              | 2                 |
| 9              | 4AL013013         | 連接器套頭2P                                                                             | Power Cord Cap                          | 1                 |
| 10             | 4AL013017         | 2P母扣連接器                                                                             | Power Cord                              | 1                 |
| 11             | 4TC001A0310       | 膝控開關組                                                                               | Knee-Controlled Switch                  | 1                 |
| 12             | 4CV58F0105        | 支架                                                                                  | Bracket                                 | 1                 |
| 13             | 8MM05321209A      | 螺絲                                                                                  | Screw (FT05-24)                         | 1                 |
| 14             | 8MA05320408A      | 螺絲                                                                                  | Screw (CT10-28)                         | 1                 |
| 15             | 8MA10800714A      | 螺絲                                                                                  | Screw (SH17-05)                         | 1                 |
| 16             | 8WD45001900A      | 螺絲                                                                                  | Screw                                   | 2                 |
| 17             | CV28B-2           | 真空吸風切線線屑集塵組&廢布收集組附調壓閥組(含公、母接頭)<br>Chain & Waste Removal Assembly & Filter/Regulator |                                         | 1                 |
| 18             | 4UTB030223        | 氣壓缸                                                                                 | Cylinder                                | 1                 |
| 19             | 4CV58F0107        | 支架                                                                                  | Bracket                                 | 1                 |
| 20             | 4CV58F0106        | 套筒                                                                                  | Knuckle                                 | 1                 |
| 21             | K-100             | 真空送氣管                                                                               | Venturi Tube                            | 1                 |
| 22             | 4UTB000305        | 節流閥                                                                                 | Speed Controller                        | 2                 |
| 23             | 2100000323        | 墊圈                                                                                  | Washer                                  | 2                 |
| 24             | 90SW070           | 彈簧墊圈                                                                                | Spring Washer                           | 2                 |
| 25             | 8MP06401211A      | 螺絲                                                                                  | Screw (UTB1-03-02)                      | 2                 |

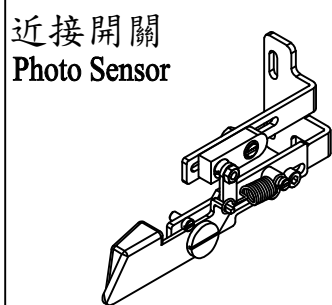
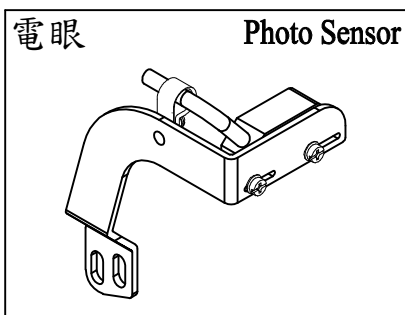
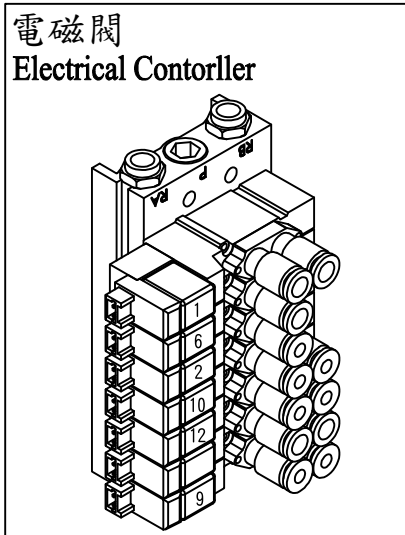
## 5. TR035(5) 空壓組件 Compressed Air Components



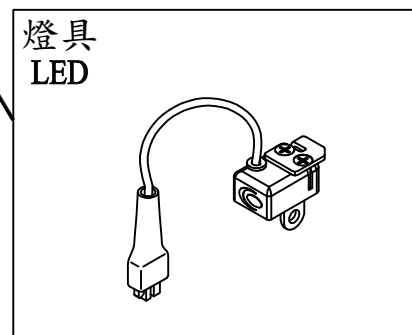
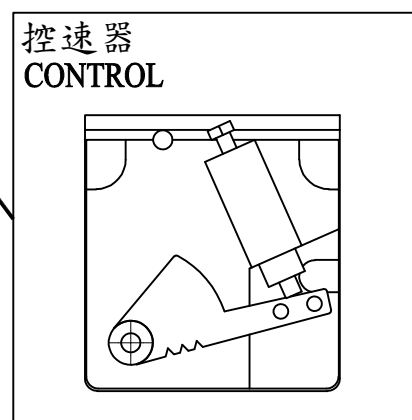
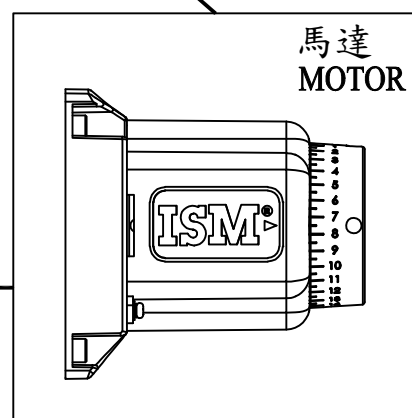
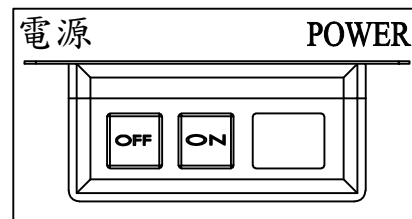
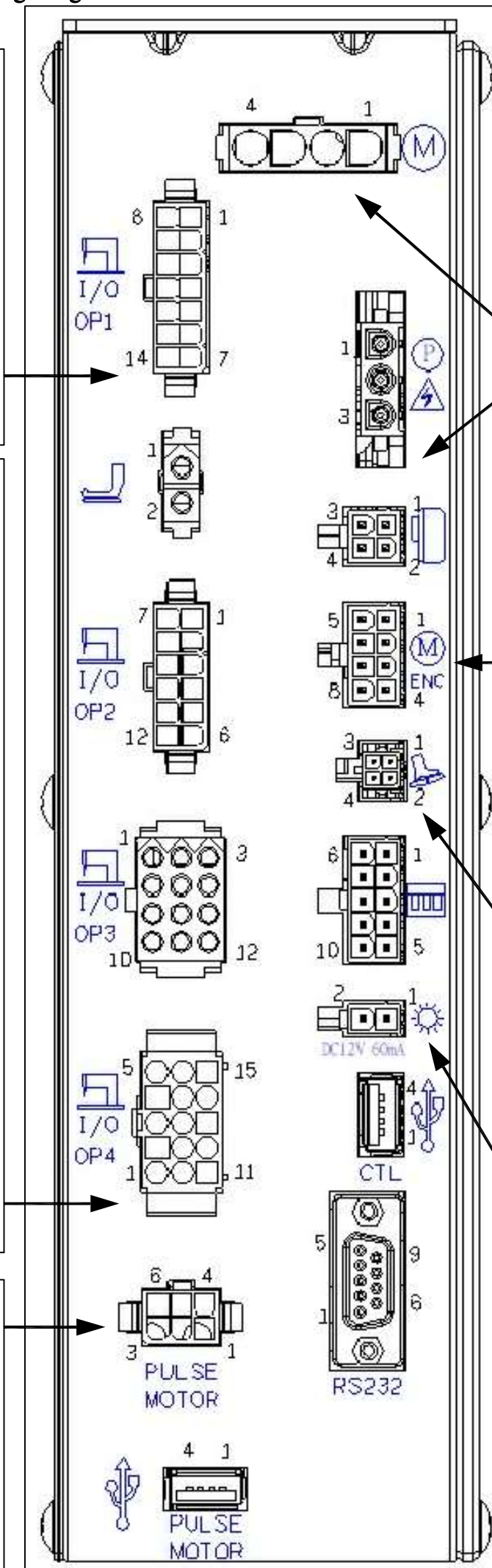
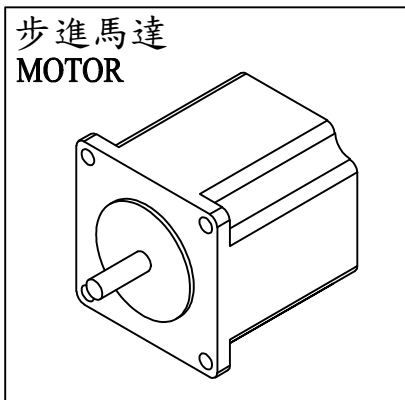
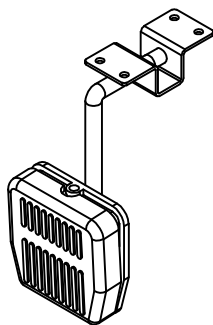
## 5. TR035(5) 空壓組件 Compressed Air Components

| 序號<br>Ref. No. | 物料編號<br>Parts.No. | 名<br>Description | 稱                  | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------|--------------------|-------------------|
| 1              | 4SE0110104        | 4P母端子            | Power Cord         | 20                |
| 2              | 4AL013013         | 連接器套頭2P          | Power Cord Cap     | 6                 |
| 3              | 4PFE040108        | 2P公端子            | Power Cord         | 8                 |
| 4              | 4AL013017         | 2P母扣連接器          | Power Cord         | 1                 |
| 5              | 4PFE040107        | 2P公扣連接器          | Power Cord         | 1                 |
| 6              | 4AL013015         | 母端子              | Power Cord         | 8                 |
| 7              | 4TC012032         | 電線               | Cable              | 1                 |
| 8              | 4AL013012         | 連接器套頭15P         | Power Cord         | 1                 |
| 9              | 4AL013014         | 公端子              | Power Cord         | 6                 |
| 10             | 4AL013016         | 15P公扣連接器         | Power Cord         | 1                 |
| 11             | 4TC013031         | 3P母扣連接器(白)       | Power Cord (White) | 1                 |
| 12             | 4TC013030         | 3P公扣連接器(白)       | Power Cord (White) | 1                 |
| 13             | 4TC013035         | 三心電線             | Cable              | 2                 |
| 14             | 4TR0350501        | 3P母扣連接器(藍)       | Power Cord (Blue)  | 1                 |
| 15             | 4TR0350502        | 3P公扣連接器(藍)       | Power Cord (Blue)  | 1                 |

## 6. TR035(6) 接線圖 Wiring Diagram

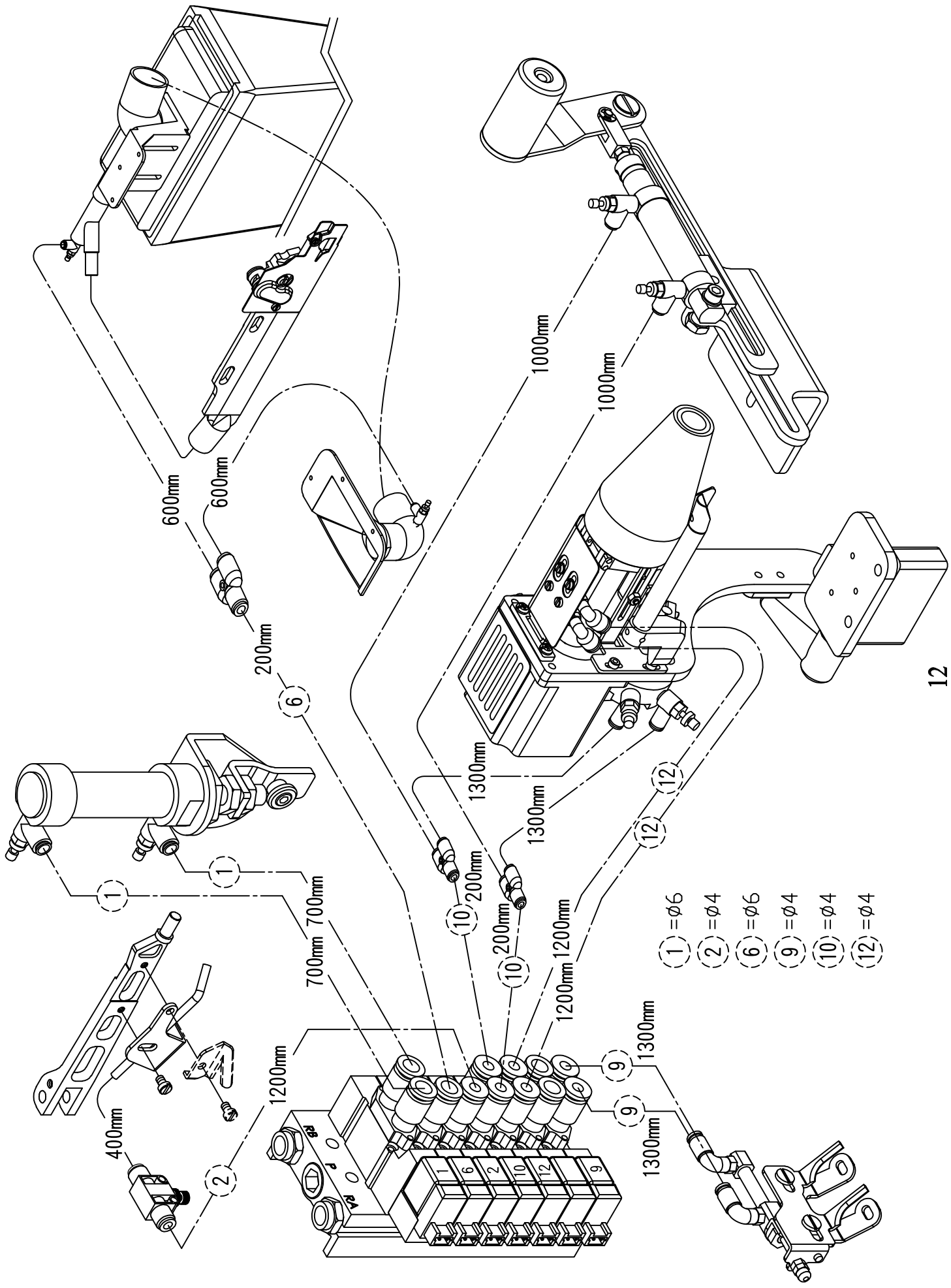


膝控開關  
Knee-Controlled Switch

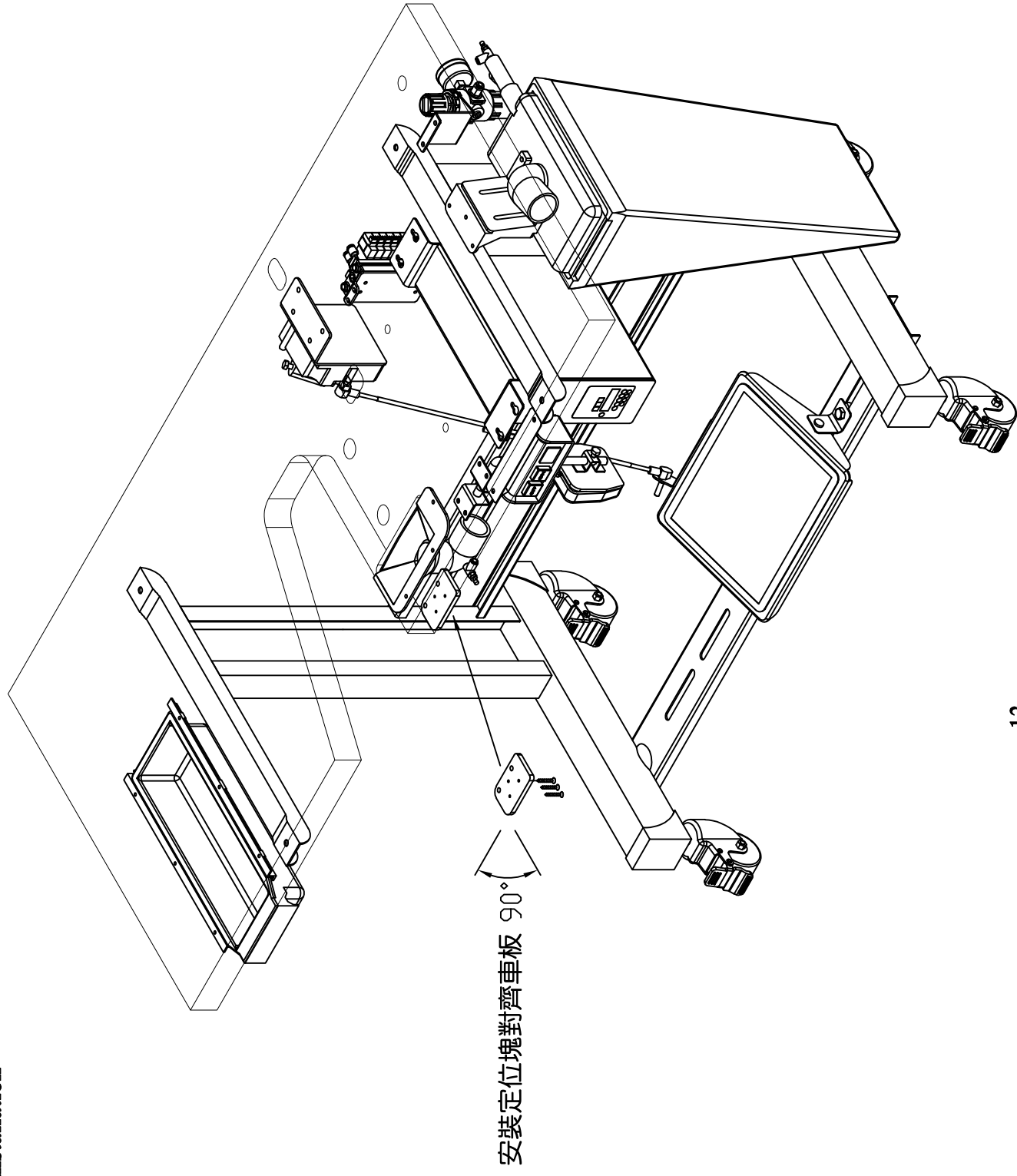




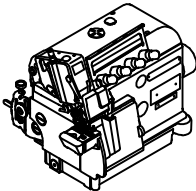
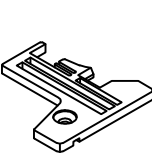
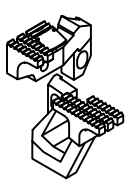
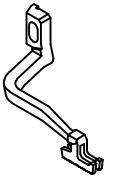
## 7. TR035(7) 空氣管接線圖 Air Tube Wiring Diagram



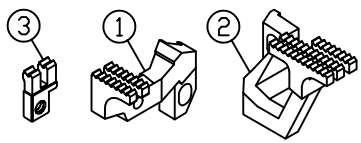
## 8. TR035(8) 安裝車板圖 Installation



# UHU9300 系列車型零件一覽表 Series Gauge Parts List

|  |  |  |  |  |  |  |  |  |  |  |  |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 機型<br>Machinetype                                                                 | 針板<br>Needle Plate                                                                | 上送壓腳組<br>Top Presser Foot Asm.                                                    | 送布齒組<br>Feed Dog Asm.                                                             | 縫針座<br>Needle Holder                                                              | 上結線鉤<br>Upper Looper                                                                | 下結線鉤<br>Lower Looper                                                                | 活動導針<br>Rear Needle Guard                                                           | 前導針<br>Front Needle Guard                                                           | 縫針<br>Needle                                                                        | 下刀<br>Lower Knife                                                                   | 上送布齒<br>Top Feed Dog                                                                |
| UHU9303-032-M04                                                                   | 5213TP0032                                                                        | 5214PF4006                                                                        | 5213DG0032                                                                        | 5212NC0003                                                                        | 5213UL0001                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          | 5212DGT243                                                                          |
| UHU9303-053-M04                                                                   | 5214TP0053                                                                        | 5214PF4003                                                                        | 5214DG0243                                                                        | 5212NC0003                                                                        | 5213UL0001                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0002                                                                          | 5212DGT243                                                                          |
| UHU9304-233-M14                                                                   | 5214TP0233                                                                        | 5214PF4005                                                                        | 5214DG0243                                                                        | <b>5212NC0001-1</b>                                                               | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          | 5212DGT243                                                                          |
| UHU9304-243-M14                                                                   | 5214TP0243                                                                        | 5214PF4005                                                                        | 5214DG0243                                                                        | <b>5212NC0001-1</b>                                                               | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          | 5212DGT243                                                                          |
| UHU9304-253-M14                                                                   | 5214TP0253                                                                        | 5214PF4002                                                                        | 5214DG0243                                                                        | <b>5212NC0001-1</b>                                                               | 5213UL0002                                                                          | 5213LL0001                                                                          | 5213NG0002                                                                          | 5213NG0001                                                                          | 66732-11                                                                            | 5213LK0001                                                                          | 5212DGT243                                                                          |

## UHU9300 系列送布齒列表

| 送布齒組件編號 5214DG0243                                                                 |            |
|------------------------------------------------------------------------------------|------------|
|  |            |
| 1 主送布齒                                                                             | 5213FD0243 |
| 2 差動送布齒                                                                            | 5213DF0243 |
| 3 輔助送布齒                                                                            | 5214AF0243 |



# UHU93□□系列壓腳組件(零件)一覽表

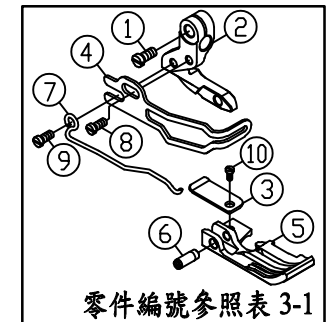
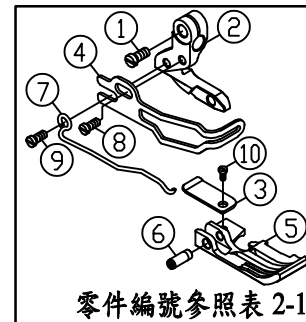
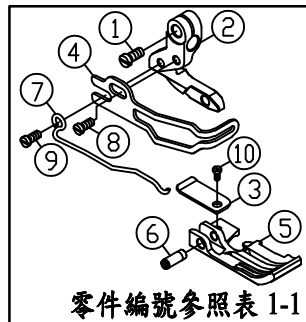


表 1

| 機 型             | 壓腳組件編號     |
|-----------------|------------|
| UHU9303-032-M04 | 5214PF4006 |
| UHU9303-053-M04 | 5214PF4003 |

表 1-1

| 序號 | 零件編號         | 序號 | 零件編號         |
|----|--------------|----|--------------|
| 1  | 8MB85240806P | 6  | 5212PF2002E  |
| 2  | 5212PF2003C  | 7  | 參照表 1-2      |
| 3  | 5212PF2002G  | 8  | 8MB03200506A |
| 4  | 5212PF2002F  | 9  | 8MB03200806K |
| 5  | 參照表 1-2      | 10 | 8SB24560205P |

表 1-2

| 組件編號       | 序號 | 5           | 7           |
|------------|----|-------------|-------------|
| 5214PF4003 |    | 5214PF4003A | 5212PF2003M |
| 5214PF4006 |    | 5214PF4006A | 5212PF2003M |

表 2

| 機 型             | 壓腳組件編號     |
|-----------------|------------|
| UHU9304-233-M14 | 5214PF4005 |
| UHU9304-243-M14 | 5214PF4005 |

表 2-1

| 序號 | 零件編號         | 序號 | 零件編號         |
|----|--------------|----|--------------|
| 1  | 8MB85240806P | 6  | 5212PF2002E  |
| 2  | 5212PF2003C  | 7  | 5212PF2003M  |
| 3  | 5212PF2002G  | 8  | 8MB03200506A |
| 4  | 5212PF2002F  | 9  | 8MB03200806K |
| 5  | 5214PF4005A  | 10 | 8SB24560205P |

表 3

| 機 型             | 壓腳組件編號     |
|-----------------|------------|
| UHU9304-253-M14 | 5214PF4002 |

表 3-1

| 序號 | 零件編號         | 序號 | 零件編號         |
|----|--------------|----|--------------|
| 1  | 8MB85240806P | 6  | 5212PF2002E  |
| 2  | 5212PF2003C  | 7  | 5212PF2003M  |
| 3  | 5212PF2002G  | 8  | 8MB03200506A |
| 4  | 5212PF2002F  | 9  | 8MB03200806K |
| 5  | 5214PF4002A  | 10 | 8SB24560205P |

5 214 PF 00 01 A 零件序號 - UHF9303  
 開發先後流水序號  
 副機型指示 - 40: 小管上送型  
 壓腳代號  
 UHF9300 系列  
 定規類索引碼

A: 前壓腳底  
 C: 壓腳柄  
 E: 樞銷  
 F: 護指環  
 G: 樞銷  
 M: 彈簧





NTD77 / TC026  
FEED-OFF-THE-ARM  
MACHINE FOR FLAT SEAMING



MT4512P-050 / PMD / FR01  
12-Needle Double Chain Stitch Machine  
(Lower Feed Metering Device 、 Elastic hemmer )



UHU9304-243-M14 / TR025  
Automatic chain cutter device direct-drive  
cylinder bed top feed overlock fitted with  
labor-saving rib folder



CXM2085-0-356M  
Attaching Pre-Closed Flat Knit Elastic Band Onto  
Waists Of Tubular Goods  
(With Right Knife, Rear Puller & Chips Suction Pipe)



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